

March 5, 2009

We installed a Servo 3000 Infeed + Re-register System from Rotary Technologies on one of our 7" 2100 Mark Andy presses.

We had a job that was 4 color over 4 color (two sides) that required 1,700,000 feet of material. I had the press operator run the 1st 500,000 feet of the job without using the Servo 3000. After that, I had the operator to web up the Servo 3000 and complete the remaining 1,200,000 feet for the job. This gave me a true indication of what the impact of using this unit as a means of infeed pacing on a press that had no infeed pacing.

The results were staggering.

- 1) When the operator changed rolls, the amount of material that was wasted went from 8-10% to less than 3%.
- 2) The amount of print to print registration movement, all but disappeared. The CEO, the operator, and myself were all impressed with the improvement this has made.
- 3) The Press operator was trained in only a matter on minutes.
- 4) The unit was simple and easily installed.

If you have any questions, please give me a call.

Sincerely,

Steve Posey Plant Enginerr RayPress Corporation 205-989-3731 ext. 103